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D2594-1

Job Sheet 182173

Part No: D2594-1

Job Qty: 100 ea

Part Name: Plug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/20/18

Job Tracking No:

Due Date: 9/16/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG REV C IPP D 02.08.22 Make in Cobra KJ IPP E 06.12.11 ecn 836 EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	100 Ea	9/16/18	9/16/18	0.00	0.00	Start Up Machining		JBD 18/10/21
100	Hardinge	100 pcs	9/16/18	9/16/18	0.01	2.87	Hardinge		
110	QC	100 pcs	9/16/18	9/16/18	0.00	0.00	QC2		
120	QC	100 pcs	9/16/18	9/16/18	0.00	0.00	QC8		
130	HandFinish	100 pcs	9/16/18	9/16/18	0.00	0.23	HandFinish1		
135	Powdercoat	100 pcs	9/16/18	9/16/18	0.00	0.15	Powdercoat1		
150	QC	100 pcs	9/16/18	9/16/18	0.00	0.00	QC3		
160	Packaging	100 pcs	9/16/18	9/16/18	0.00	0.00	Packaging3	FP-001	
170	QC21-SA	100 Ea	9/16/18	9/16/18	0.00	0.00	QC21		

Part Op 100 - 1-Make as per Dwg D2594-1 and Folio FA262.

Descriptions: 135 - START TIME: 2.25
160 - LOCATION : FP001

O.T. 300° FINISH 2.55

11/13/951

OCT 24 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6R0.625	6061-T6 Round Bar .625"	5.2100 ft (.0521 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6R0.625	5	129	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Plug	0.060inches $\pm$ 0.005	0.065 0.055		
2	Plug	0.500inches $\pm$ 0.010	0.510 0.490		
3	Plug	0.625inches $\pm$ 0.010	0.635 0.615		
4	Plug	0.430inches + 0.000 - 0.002	0.430 0.428		
5	Plug	0.090inches + 0.000 - 0.002	0.090 0.088		
6	Plug	0.045inches + 0.000 - 0.002	0.045 0.043		

Plex 8/20/18 11:15 AM dart.leroux.jason



Container No: S120401



Part: D2594-1

Job No: 182173

Serial No/Batch: S120401

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 10/22/18